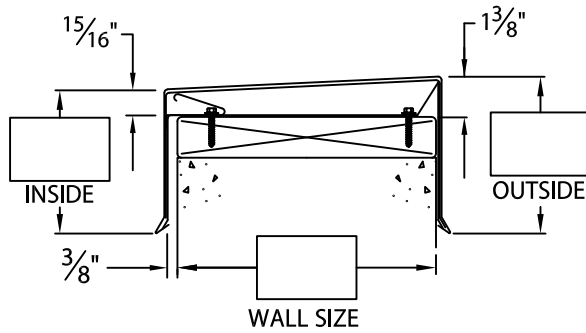
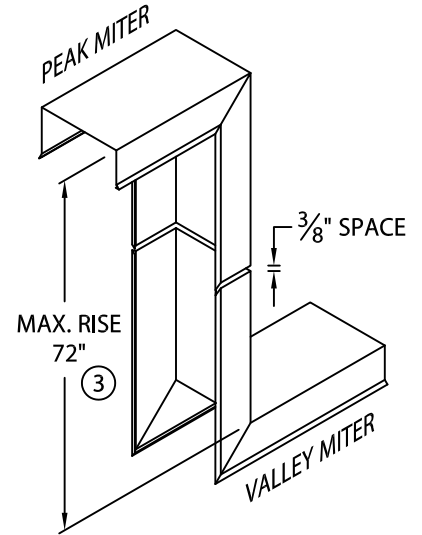
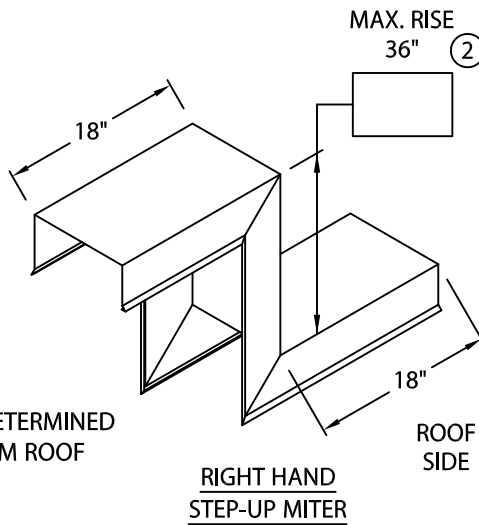
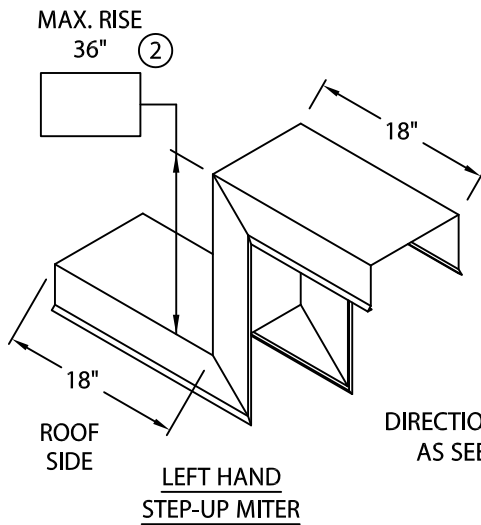


STEP-UP COPING MITERS



PEAK AND VALLEY MITERS
(SEE NOTES 2 & 3)



FOR CUSTOM LEG LENGTHS
MODIFY DRAWINGS ABOVE

NOTES:

- ① WELDED ACCESSORIES REQUIRE A MINIMUM MATERIAL THICKNESS OF .050".
- ② IF MAXIMUM RISE DIMENSION IS EXCEEDED, ACCESSORY WILL BE MANUFACTURED AS ONE 90° PEAK MITER AND ONE 90° VALLEY MITER.
- ③ IF RISE EXCEEDS 72", A STRAIGHT LENGTH WILL BE REQUIRED AND THE PEAK AND VALLEY MITERS REVERT BACK TO STANDARD 18" LENGTHS.

AUTHORIZED SIGNATURE: _____

APPROVED BY: _____

DATE: _____

MATERIAL:

___ 24 GA. GALVANIZED STEEL
___ 22 GA. GALVANIZED STEEL
___ .040" ALUMINUM
___ .050" ALUMINUM
___ .063" ALUMINUM
___ OTHER _____

COLOR: _____

FINISH: _____

QUANTITIES:

___ RIGHT HAND STEP-UP MITER

___ LEFT HAND STEP-UP MITER

SPECIFY
ACCESSORY TYPE:

- ☐ WELDED ①
☐ QUICKLOCK

PROJECT: _____

ARCHITECT: _____

ROOFING CONTRACTOR: _____

REPRESENTATIVE/DISTRIBUTOR: _____

51 LEXINGTON STREET; LEWISTON, ME 04240
CUSTOMER SERVICE: 800-223-8317 USA

800-445-1500 CANADA

TECHNICAL SERVICE: 800-445-1500 USA & CANADA

FAX: 207-784-0125

OTHER AREAS CALL: 207-784-0123



Johns Manville

DATE: 9/27/2021

DRN BY: MLM

CKD BY: MM

SHT.# _____ OF _____

DWG# 16011-2463

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